



Roller Conveyor Chain Attachment Specifications (Continued)

All dimensions are in inches unless otherwise indicated.

Attachment Number	Chain Number	A	B	C	E	F	Bolt Diameter	K	L	T	Approx. Weight (lbs./ft.)
A-2	53R	1.47	1.06	.81	2.00	2.16	.25	.97	.19		4.4
	83R	2.00	1.75	1.00	2.88	2.84	.38	1.13	.25		8.1
	84R	2.66	1.75	1.25	2.88	3.41	.38	1.13	.38		18.0
	86R	2.00	2.00	1.13	3.50	2.72	.38	2.00	.25		6.2
	87R	2.13	1.25	.81	2.13	2.63	.31	.68	.25		4.8
	US-90R	2.00	2.00	1.13	3.13	2.63	.38	1.00	.19		6.3
	91R	1.81	1.75	1.06	2.88	2.47	.50	1.13	.31		7.9
	93R	1.88	1.25	1.00	2.00	2.69	.38	.88	.25		5.5
	94R	1.38	1.50	.88	2.50	1.88	.38	1.25	.25		4.7
	95R	1.38	1.19	.81	2.63	2.16	.31	1.41	.19		3.9
	96R	2.19	3.00	1.63	5.50	3.00	.50	1.50	.38		13.7
	119R	2.00	1.88	1.25	2.88	2.56	.31	.59	.31		7.9
	US-196R	2.00	2.00	1.25	3.50	2.63	.38	2.00	.25		6.6
	US-278R	2.09	1.25	.81	2.13	2.72	.31	.68	.19		3.9
	603R	2.00	2.00	1.13	3.50	2.72	.38	2.00	.25		8.9
	604R	2.00	2.00	1.13	3.50	2.72	.38	2.00	.25		6.0
	607R	2.00	2.00	1.13	3.50	2.72	.38	2.00	.25		6.9
	614R	2.13	2.63	1.63	5.50	2.92	.50	1.69	.38		13.0
	625R	2.19	2.00	1.63	4.63	2.91	.38	2.00	.25		12.5
	626R	2.19	2.00	1.63	3.50	3.05	.38	2.00	.38		12.7
	627R	2.00	2.00	1.13	3.50	2.80	.38	2.00	.31		8.5
	628R	2.36	2.00	1.63	3.50	3.25	.50	2.00	.38		10.2
	629R	2.00	2.50	2.00	3.50	2.86	.38	1.75	.31		11.7
	631R	2.13	2.63	1.63	5.50	2.92	.50	1.69	.38		14.2
	60001	2.08	2.13	1.25	3.25	2.69	.38	1.94	.31		8.4
	B-912R	2.56	3.50	1.75	5.50	3.91	.50	2.75	.25		11.1
	925R	2.50	3.50	1.75	5.50	3.38	.50	2.75	.25		10.7
	B-963R	2.88	3.50	2.50	5.50	4.28	.50	2.75	.25		14.6
	C-963R	2.88	3.50	2.50	5.50	4.28	.50	2.75	.25		15.0
	D-963R	2.88	3.50	2.50	5.50	4.28	.50	2.75	.25		13.9
	E-963R	2.88	3.50	2.50	5.50	4.28	.50	2.75	.25		13.9
	B-964R	3.00	3.50	2.88	5.50	4.41	.50	2.75	.31		19.4
973R	3.75	3.50	3.63	5.50	4.88	.50	2.75	.38		26.0	
1113R	2.06	1.50	1.25	2.88	2.77	.38	1.27	.31		9.3	
1131R	3.00	2.63	1.63	5.50	3.75	.50	1.69	.38		15.5	
1188R	2.00	2.00	1.00	3.50	2.78	.38	1.00	.19		5.0	
B-1212R	2.56	6.00	1.75	8.00	3.56	.50	3.00	.25		9.5	
B-1263R	2.88	6.00	2.50	8.00	4.28	.50	3.00	.25		12.9	
D-1263R	2.88	6.00	2.50	8.00	4.28	.50	3.00	.25		13.1	
E-1263R	2.88	6.00	2.50	8.00	4.28	.50	3.00	.25		14.3	
B-1264R	3.00	6.00	2.88	8.00	4.41	.50	3.00	.31		17.1	
B-1266R	2.69	6.00	1.88	8.00	3.69	.50	3.00	.25		11.5	
1273R	3.75	6.00	3.63	8.00	5.34	.50	3.00	.38		25.8	
1276R	3.03	6.00	2.75	8.00	4.13	.50	3.00	.25		16.9	
A-3	B-1863R	2.88	5.50	2.50	14.00	4.28	.50	3.50	.25		11.4
	D-1863R	2.88	5.50	2.50	14.00	4.28	.50	3.50	.25		11.9
	F-1863R	2.88	5.50	2.50	14.00	4.28	.50	3.50	.25		12.3
	B-1864R	3.00	11.00	2.88	14.00	4.00	.50	3.50	.31		15.1
	G-1864R	3.00	11.00	2.88	14.00	4.00	.50	3.50	.31		14.9
	1866R	4.00	11.00	4.13	13.50	5.17	.50	3.50	.38		32.0
	1867R	4.13	10.00	4.13	13.00	5.28	.50	4.00	.38		37.0
	1871R	3.75	11.00	3.63	14.00	4.91	.50	3.50	.38		26.3
	1873R	3.75	11.00	3.63	14.00	4.84	.50	3.50	.38		22.3

Note: Some A-2 attachments are supplied with three holes. Use the two outside holes.

Indicates this chain is normally stocked. All others are made-to-order.

Style "A" attachments are furnished on the cottered side as standard. If requested, they can be furnished on the opposite side of the chain.

To locate compatible sprockets for your chain, refer to the Product Cross-Reference in Section D.

Note: Dimensions are subject to change. Contact Union Chain to obtain certified prints for design and construction.

