

# U.S. TSUBAKI POWER-LOCK®

FLUSH-MOUNT SELF-CENTERING STYLE

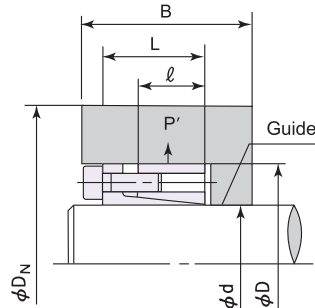
## FL Inch Series

### Installing to hubs with a guide portion

when  $B \geq 2\ell$   
(See Installation Example A)

$D_N$  is the minimum hub diameter required to tolerate  $P'$  or the pressure exerted from within the hub.

<EXAMPLE> Hub Material Yield Point = 35500 psi  
PL2FL = 5.282" min. hub diameter



Hub with Guide

Installation Example A  
When installing to hubs  
with a guide portion,  
the hub configuration coefficient  
is as follows:  $K_3=0.8$

### Min. Hub Dia. ( $D_N$ in inches)

Model Number	Hub Contact Pressure $P'$ (psi)	Yield Point and Material examples										
		147 Mpa	176 Mpa	206 Mpa	225 Mpa	245 Mpa	274 Mpa	294 Mpa	343 Mpa	392 Mpa	441 Mpa	
		21300 psi	25500 psi	29900 psi	32600 psi	35500 psi	39700 psi	42600 psi	49700 psi	56900 psi	64000 psi	
				1010 304SS 316SS	1015 1118	1020	1030	1035 1040 1144	1045	1055		
PL3/4	FL	13747	3.274	2.934	2.723	2.628	2.548	2.458	2.409	2.317	2.251	2.201
PL7/8	FL	13747	3.274	2.934	2.723	2.628	2.548	2.458	2.409	2.317	2.251	2.201
PL1	FL	16153	3.975	3.438	3.127	2.993	2.882	2.758	2.692	2.568	2.481	2.416
PL1-1/8	FL	17621	4.795	4.032	3.615	3.438	3.295	3.137	3.053	2.898	2.789	2.709
PL1-3/16	FL	17621	4.795	4.032	3.615	3.438	3.295	3.137	3.053	2.898	2.789	2.709
PL1-1/4	FL	17466	5.177	4.368	3.922	3.733	3.579	3.410	3.320	3.153	3.036	2.949
PL1-3/8	FL	19961	6.235	4.922	4.289	4.034	3.833	3.616	3.502	3.295	3.153	3.048
PL1-7/16	FL	18426	5.991	4.944	4.393	4.164	3.979	3.778	3.670	3.473	3.337	3.236
PL1-1/2	FL	20729	7.238	5.553	4.784	4.481	4.244	3.991	3.858	3.619	3.456	3.337
PL1-5/8	FL	19304	7.385	5.952	5.232	4.938	4.703	4.450	4.315	4.070	3.901	3.777
PL1-11/16	FL	19304	7.385	5.952	5.232	4.938	4.703	4.450	4.315	4.070	3.901	3.777
PL1-3/4	FL	19304	7.385	5.952	5.232	4.938	4.703	4.450	4.315	4.070	3.901	3.777
PL1-7/8	FL	18097	7.204	5.993	5.345	5.074	4.854	4.614	4.485	4.250	4.086	3.965
PL1-15/16	FL	21114	9.250	6.980	5.977	5.586	5.282	4.958	4.789	4.485	4.278	4.128
PL2	FL	21114	9.250	6.980	5.977	5.586	5.282	4.958	4.789	4.485	4.278	4.128
PL1-1/8	FL	19872	8.766	6.941	6.055	5.699	5.416	5.112	4.951	4.660	4.460	4.314
PL1-3/16	FL	19872	8.766	6.941	6.055	5.699	5.416	5.112	4.951	4.660	4.460	4.314
PL2-1/4	FL	21449	10.774	8.003	6.814	6.356	6.000	5.625	5.428	5.077	4.838	4.665
PL2-3/8	FL	21449	10.774	8.003	6.814	6.356	6.000	5.625	5.428	5.077	4.838	4.665
PL2-7/16	FL	22860	13.516	9.201	7.625	7.047	6.607	6.151	5.916	5.500	5.221	5.019
PL2-1/2	FL	22860	13.516	9.201	7.625	7.047	6.607	6.151	5.916	5.500	5.221	5.019
PL2-9/16	FL	22860	13.516	9.201	7.625	7.047	6.607	6.151	5.916	5.500	5.221	5.019
PL2-11/16	FL	20463	11.950	9.264	8.013	7.517	7.127	6.710	6.491	6.095	5.824	5.626
PL2-3/4	FL	20463	11.950	9.264	8.013	7.517	7.127	6.710	6.491	6.095	5.824	5.626
PL2-7/8	FL	19573	11.570	9.249	8.102	7.637	7.266	6.867	6.655	6.271	6.007	5.813
PL2-15/16	FL	22370	15.320	10.800	9.040	8.383	7.880	7.354	7.081	6.598	6.271	6.035
PL3	FL	21437	14.348	10.663	9.081	8.471	7.998	7.497	7.235	6.768	6.450	6.219
PL3-1/4	FL	20580	13.726	10.593	9.147	8.575	8.126	7.647	7.395	6.941	6.630	6.404
PL3-3/8	FL	23152	18.568	12.341	10.160	9.370	8.772	8.155	7.837	7.277	6.901	6.630
PL3-7/16	FL	22262	17.086	12.128	10.174	9.441	8.879	8.291	7.986	7.444	7.078	6.813
PL3-1/2	FL	22262	17.086	12.128	10.174	9.441	8.879	8.291	7.986	7.444	7.078	6.813
PL3-3/4	FL	21437	16.142	11.996	10.216	9.530	8.997	8.434	8.140	7.614	7.256	6.996
PL3-15/16	FL	21916	18.282	13.249	11.187	10.405	9.801	9.168	8.837	8.250	7.852	7.563
PL4	FL	21916	18.282	13.249	11.187	10.405	9.801	9.168	8.837	8.250	7.852	7.563